

Setting the Vmag operator to learn mode

The main power in (CB1) and **Keep Alive** does not have to be turned off when this method is used.



1. Move the switch UP to STOP for at least two seconds.
2. Move the switch DOWN to RUN for at least two seconds.
3. Move the switch UP to TERM (middle position).

The operator is now in learn mode.

On the programmer, press **OPERATE** or **OPEN**. The gate will move at a slow speed until the open Vstop comes in contact with the motor end cap. Once the inverter displays '**READY**' press **OPERATE** or **CLOSE**. Once the gate is closed, re-cycle once more so the operator can determine the slow down points.